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Tensile test / mechanical values	CHF incl. VAT
Rp0.2 - Rm - A, other results on request (without sample processing)	80.- / per sample
Component testing	CHF incl. VAT
The following load cells are available 50N / 500 N / 20kN / 50 kN and 10kN	80.- / per sample
Hardness tests	CHF incl. VAT
HB (EN ISO 6506-1), HV (EN ISO 6507-1), HRC (EN ISO 6508-1)	CHF incl. VAT
5 measurements (standard), (without sample processing)	80.-
Micro hardness testing and hardness curves, EHT according to effort	
Sample processing	CHF incl. VAT
e.g., turning, milling, sawing of round bars or sheet / strip	100.-/h
Roughness measurement on flat and round material	CHF incl. VAT
3 measurements, Ra Rz Rmax	100.-
Metallographic examinations	CHF incl. VAT
Sample production diameter 30mm, grinding / polishing	200.-
Preparation production diameter 40mm, grinding / polishing	300.-
Standard etching like Pikral / Nital - Beraha color etching etc.	50.-
Elec. Oxalic acid etching and etching at elevated tempature	80.-
Respectively without sample processing	
Further testing	CHF incl. VAT
e.g., quantitative metallography, according to effort	200.- / h
Testing for intergranular corrosion according to EN ISO 3651-2	CHF incl. VAT
Copper sulfate-sulfuric acid method (Strauss test), without sample preparation and heat treatment	500.-

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Complete spectrometric analysis (subcontracted)	CHF incl. VAT
per sample	180.-
Surcharge for small parts (under 15 mm diameter)	80.-
C+S analysis	CHF incl. VAT
Combustion analysis	80.-
Ferrite analysis	CHF incl. VAT
Magnetic inductive	100.-
Material technical clarification, consulting, literature research, expert opinion, damage investigation, reporting	CHF incl. VAT 200.-/h
Investigation report (several pages with documentation)	CHF incl. VAT 100.-/per page

Valuable: August 1st, 2019

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